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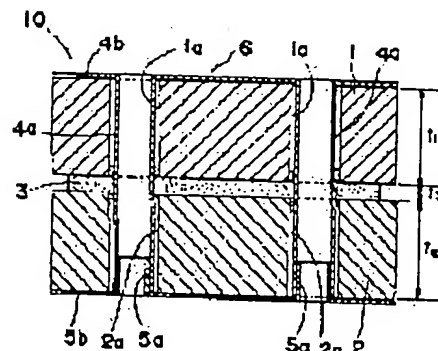
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## (54) BRICK BLOCK UNIT AND MANUFACTURING THEREFOR

### (57)Abstract:

PURPOSE: To promote construction efficiency by pouring joint mortar for absorbing dimension tolerance in alignment faces of a plurality of bricks, and adjusting the thickness of mortar in accordance with tolerance to integrate into standard external form dimension.

CONSTITUTION: Through-holes 1a and 2a having a circular section passing through up and down are formed in an upper brick 1 and a lower brick 2, and a sheath monolithic plate 6 having an upper sheath plate 4 and a lower sheath plate 5 is placed in the through-holes 1a and 2a. After that, alignment faces of a plurality of bricks are opposed to each other and are inserted in a rigid form having the same inside measurement dimension as external form dimension of a brick block unit 10 to be formed. Force-fit of mortar 3 is made to an alignment face between the upper brick 1 and lower brick 2, and the thickness of the mortar 3 is adjusted in accordance with tolerance. Accordingly, degree of horizontal accuracy of the bricks can easily be ensured.



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